Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application:

Listing of Claims:

1-6. (canceled)

7. (currently amended) A device for producing an extruded plastic pipe having a longitudinal axis and an outer surface defining an outer diameter, the device comprising:

a calibrating station comprising a first lamellae ring and a second lamellae ring, the first and second lamellae rings each comprising a plurality of lamellae and a plurality of adjustment arms, each adjustment arm being secured to a separate lamellae, the first lamellae ring being located at a first position along the longitudinal axis of the pipe, and the second lamellae ring being located at a second position along the longitudinal axis of the pipe, the lamellae of the second lamellae ring ~~and~~ being spaced apart around the circumference of the pipe at offset positions from the circumferential positions of the lamellae of the first lamellae ring, the lamellae being individually adjustable radially relative to the outer surface of the pipe without altering a radial position of the other lamellae;

wherein contact between the outer surface of the pipe and the lamellae of the calibrating ~~tools adjusts~~ station adjust the outer diameter of the pipe.

8. (previously presented) The device of claim 7, wherein the lamellae each comprise a contacting edge having a fixed contour corresponding to a largest possible outer diameter of the tube.

9. (currently amended) The device of claim 7, wherein the adjustment of the lamellae takes place by motorized means.

10. (previously presented) The device of claim 7, wherein the adjustment of the lamellae takes place manually.

11. (previously presented) The device of claim 7, wherein the lamellae of the first lamellae ring are spaced apart around a circumference of the pipe so as to have gaps between the lamellae.

12. (currently amended) The device of claim 11, wherein the lamellae of the second lamellae ring are spaced apart around a circumference of the pipe~~, the lamellae of the second lamellae ring being positioned~~ so as to align with the gaps between the lamellae of the first lamellae ring.

13. (previously presented) The device of claim 12, wherein the lamellae of the first and second lamellae rings interlock in a mesh pattern.

14. (canceled)

15. (new) A device for producing an extruded plastic pipe having a longitudinal axis and an outer surface defining an outer diameter, the device comprising:

a calibrating station comprising at least first, second and third lamellae rings each including a plurality of lamellae aligned circumferentially thereby defining an inner diameter for each of the first, second and third lamellae rings, the first, second and third lamellae rings each further including a plurality of adjustment arms, each adjustment arm being secured to a separate lamellae, the first lamellae ring being located at a first position along the longitudinal axis of the pipe, the second lamellae ring being located at a second position along the longitudinal axis of the pipe adjacent to the first lamellae ring, and the third lamellae ring being located at a third position along the longitudinal axis of the pipe adjacent to the second lamellae ring, the lamellae of the first, second and third lamellae rings interlocking in a continuous mesh along the longitudinal axis of the calibrating station whereby the inner diameter of the first, second and third lamellae rings define an inner tubular core sized to receive the extruded plastic pipe;

wherein contact between the outer surface of the pipe and the inner tubular core of the calibrating station adjusts the outer diameter of the pipe.